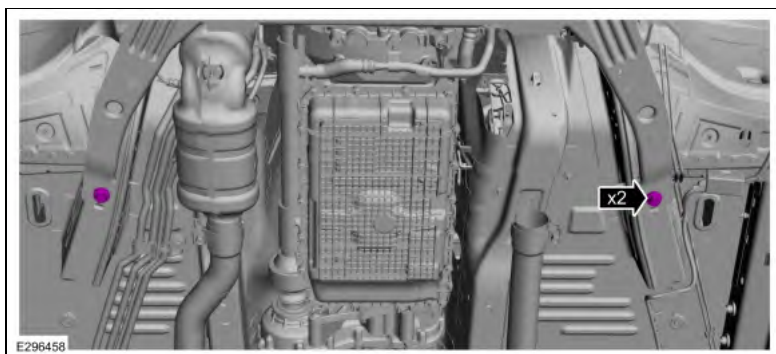
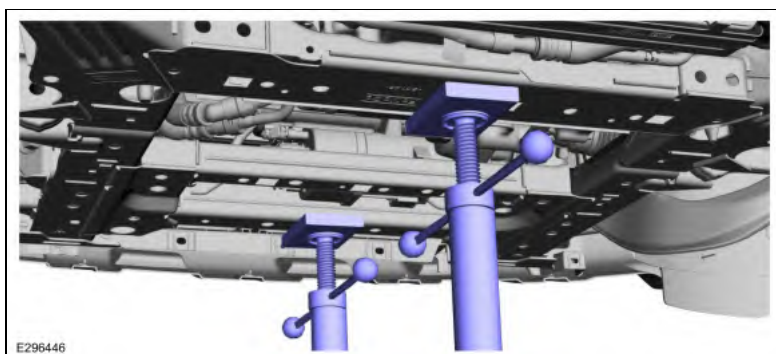


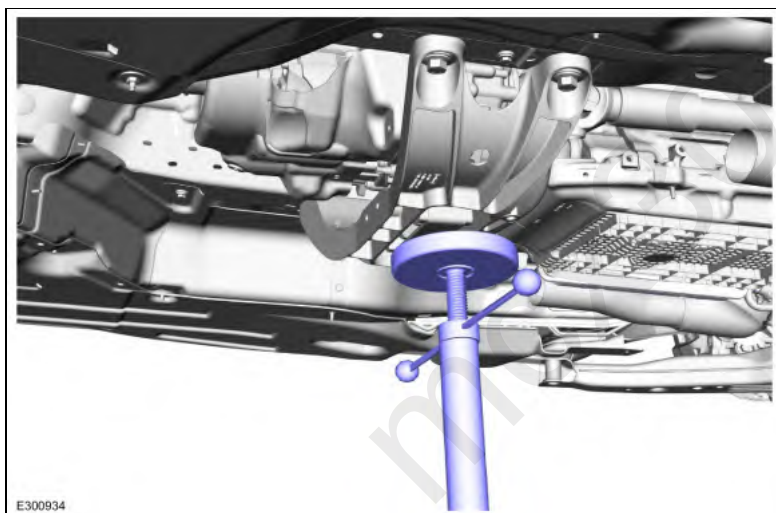
5. Install the old rear subframe bolts finger tight.



6. Remove adjustable jack stands.



7. Remove the adjustable jack stand.



8. Drain the cooling system.
Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding (303-03B Engine Cooling - 3.0L EcoBoost, General Procedures).
9. Remove the air cleaner outlet pipe LH.
Refer to: Air Cleaner Outlet Pipe LH (303-12B Intake Air Distribution and Filtering - 3.0L EcoBoost, Removal and Installation).
10. Remove the air cleaner.
Refer to: Air Cleaner (303-12B Intake Air Distribution and Filtering - 3.0L EcoBoost, Removal and Installation).
11. Remove the left charge air cooler intake pipe.